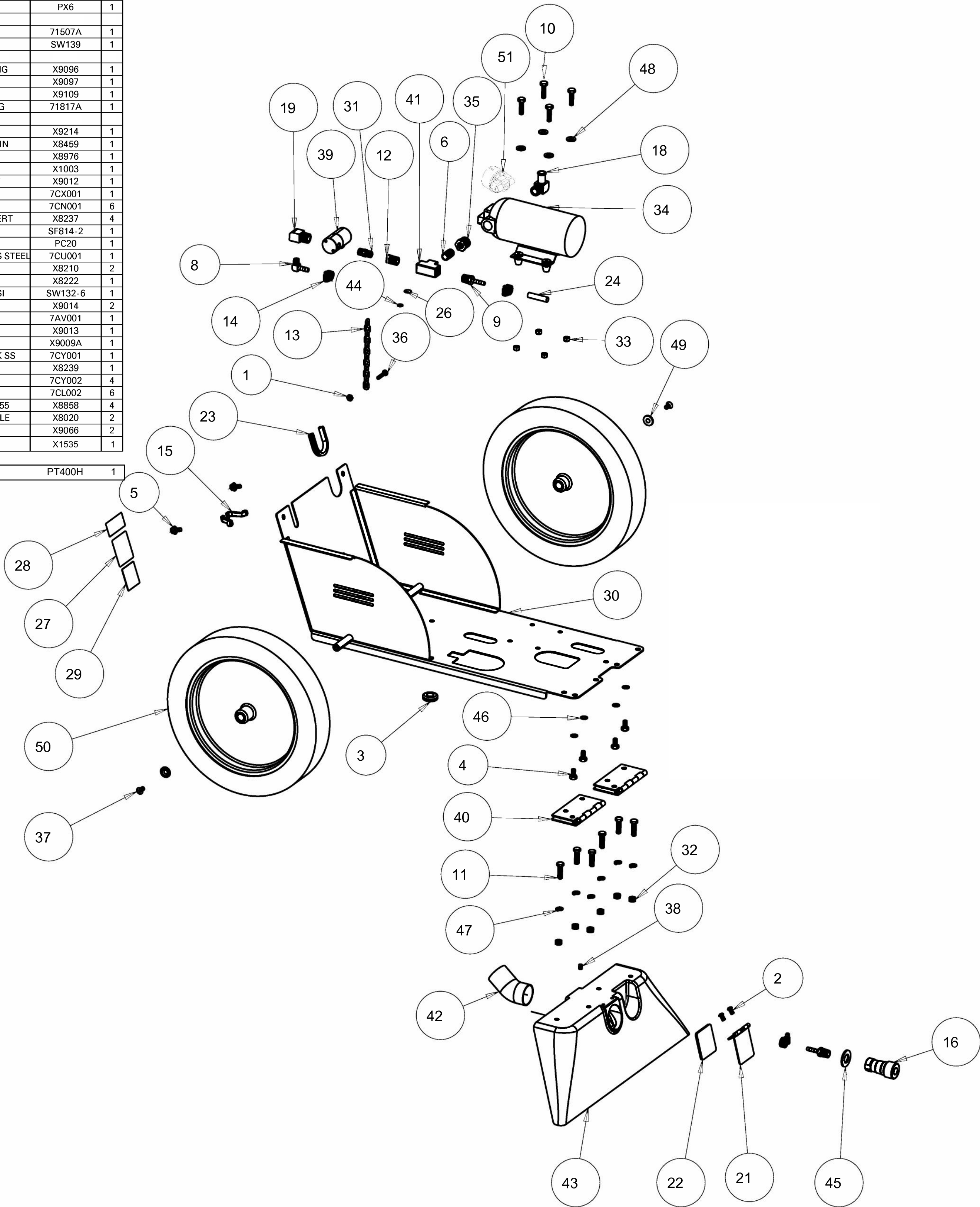


	DESCRIPTION	PART NO.	QTY
1	10-24 HEX NUT STAINLESS STEEL	X8241	1
2	10-32 x 3/8 PHIL PAN SS	7BH004	2
3	1/2" GROMMET	X9100	1
4	1/4-20 X 1/2 HEX CAP SCREW	X8209	4
5	1/4-20 X 1/2" SERRATED HEX	X8209S	2
6	1/4" CLOSE NIPPLE BRASS	PX32	1
8	BARB ELBOW	7AT006	1
9	BARB HOSE 1/4 H - 1/4 M	7AT003	2
10	BOLT 1/4-20 X 1"	X8211	4
11	BOLT 1/4-20 X 1" HEX	X8282	6
12	BUSHING 1/4 - 1/8 NPT	7AG002	1
13	CHAIN	X9144	1
14	CLAMP 1/4 WORM GEAR SS	7DL003	3
15	CORD CLAMP	X9111	1
16	COUPLER FEMALE 1/4"	PX6	1
18	ELBOW 1/2 H - 3/8 MPT	71507A	1
19	ELBOW STREET 1/8"	SW139	1
21	FLIP DPPR/HINGE AND SPRING	X9096	1
22	GASKET FLIP DOOR	X9097	1
23	GROMMET U-CHANNEL	X9109	1
24	HOSE 1/4 BRAIDED 12" LONG	71817A	1
26	LABEL, GROUND SYMBOL	X9214	1
27	LABEL, SERIAL NUMBER, PLAIN	X8459	1
28	LABEL, WARNING	X8976	1
29	MADE IN THE USA LABEL	X1003	1
30	MAIN CHASSIS WELDMENT	X9012	1
31	NIPPLE HEX 1/8" X 1/8"	7CX001	1
32	NUT 1/4-20 HEX	7CN001	6
33	NUT 1/4-20 LOCK NYLON INSERT	X8237	4
34	PUMP 220V 100 PSI	SF814-2	1
35	REDUCER 3/8" TO 1/4"	PC20	1
36	SCREW 10-24 X 1" PHIL STAINLESS STEEL	7CU001	1
37	SCREW 1/4-20 X 1/2" PHIL	X8210	2
38	SCREW 1/4-20 X 3/16 SOC	X8222	1
39	SOLENOID 240V 50HZ 100 PSI	SW132-6	1
40	TANK HINGE	X9014	2
41	TEE UNION 1/4 NPT	7AV001	1
42	VAC SHOE TUBE	X9013	1
43	VACUUM SHOE	X9009A	1
44	WASHER #10 INT TOOTH, LOCK SS	7CY001	1
45	WASHER 1.5" OD .4" ID	X8239	1
46	WASHER 1/4 TOOTH LOCK	7CY002	4
47	WASHER 1/4" SPLIT LOCK	7CL002	6
48	WASHER ID.299 OD.622 THK.055	X8858	4
49	WASHER, COUNTERSUNK, AXLE	X8020	2
50	WHEEL 12 X 1-3/4	X9066	2
51	SF814-2 PUMP HEAD	X1535	1

NOT SHOWN		
PRIMING HOSE	PT400H	1

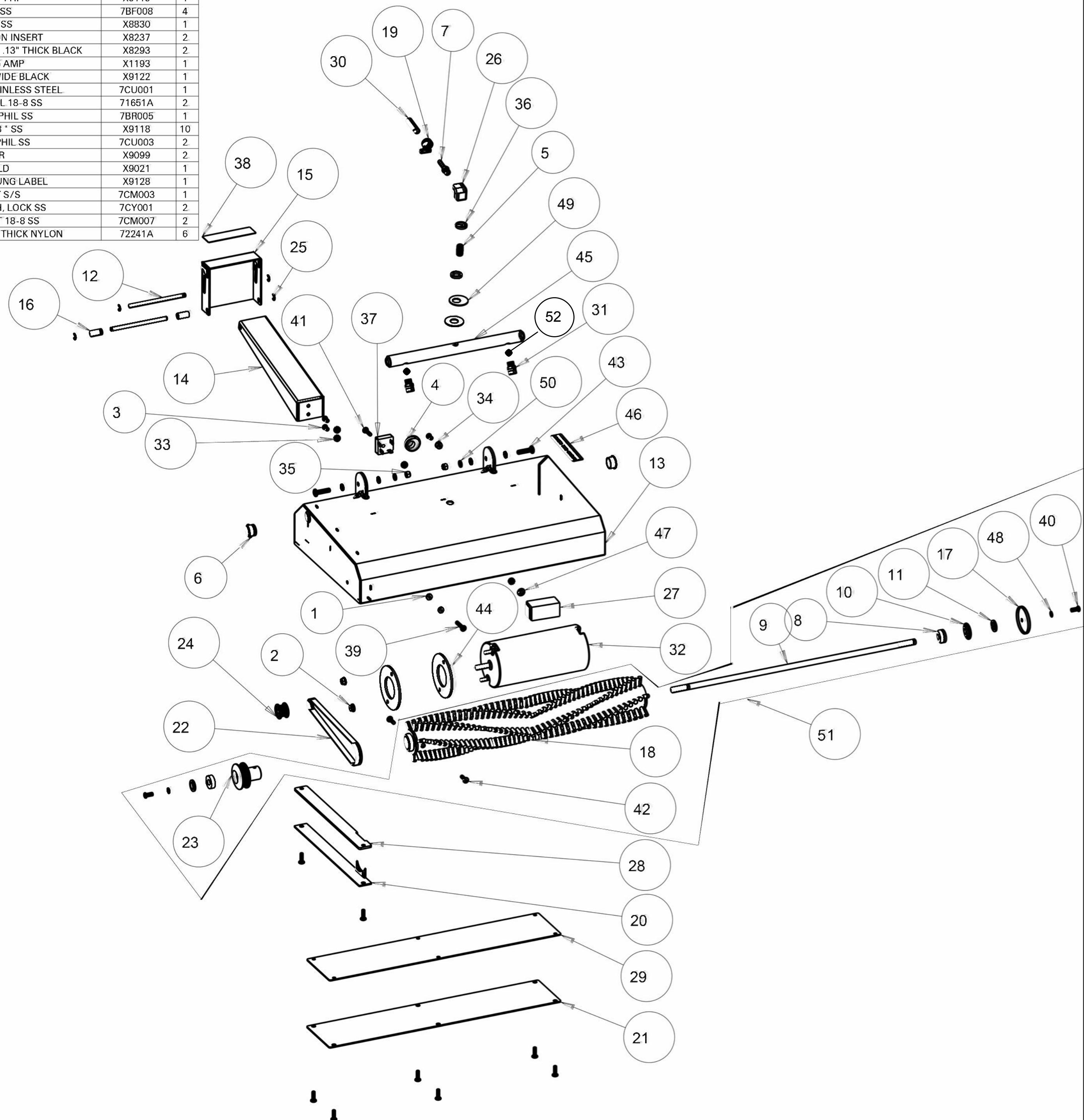


REV	DATE	ECN	DESCRIPTION	BY	DRAWN BY:	DATE CREATED:	11/8/13
08	03/13/15		SCHEMATIC UPDATE	VK			
09	22/04/16		ADDED PUMP HEAD	ND			
10	06/09/16		ADDED PRIMING HOSE	ND			

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TRUVOX		3101 Wichita Court	
COMMERCIAL FLOOR CARE EQUIPMENT		Fort Worth, TX 76140-1755	
DESCRIPTION:		SELF CONTAINED 9 GALLON BASE	
C	PART NUMBER	HM35	

ITEM	DESCRIPTION	PART NO.	QTY	ITEM	DESCRIPTION	PART NO.	QTY
1	10-24 HEX NUT STAINLESS STEEL	X8241	2	51	BRUSH ASSEMBLY	X9438	1
2	10-32 HEX FLANGE NUT STAINLESS STEEL	X9169	2	52	NOZZLE BODY	X1745	2
3	10-32 x 3/8 PHIL PAN SS	7BH004	3				
4	1/2" GROMMET	X9100	1				
5	1/8" CLOSE NIPPLE	PC45	1				
6	3/4" LOCKING HOLE PLUG	X9174	2				
7	BARB 1/4 HOSE 1/8 MALE	PC66	1				
8	BEARING OD .8750 ID .3750 32000 RPM MAX	X9001	2				
9	BRUSH AXLE *	X9017	1				
10	BRUSH BEARING SHIELD *	X9019	1				
11	BRUSH BEARING SPACER *	X9018	2				
12	BRUSH FOOT PEDAL PIN	X9030	2				
13	BRUSH HOUSING	X9015	1				
14	BRUSH LIFT BRACKET	X9107	1				
15	BRUSH LIFT PEDAL	X9026	1				
16	BRUSH LIFT PEDAL SPACER	X9027	2				
17	BRUSH TREAD GUARD *	X9020	1				
18	BRUSHROLL 3" DIA	X9070	1				
19	CLAMP 1/4 WORM GEAR SS	7DL003	1				
20	COVERPLATE BRUSH BELT	X9015B	1				
21	COVERPLATE BRUSH MOTOR	X9015A	1				
22	DRIVE BELT	X9004	1				
23	DRIVE PULLEY	X9117	1				
24	DRIVE PULLEY 12 TOOTH	X9116	1				
25	E RING 1/4" SS	X9114	4				
26	ELBOW UNION 1/8 NPT	7AK003	1				
27	EMI FILTER BRUSH MOTOR	X9282	1				
28	GASKET BELT COVER	X9150	1				
29	GASKET BRUSH MOTOR COVER	X9126	1				
30	HOSE 1/4 BRAIDED 12" LONG	71817A	1				
31	MINATURE NOZZLE	X9139B	2				
32	MOTOR 220 VDC 1/4 HP	X9119	1				
33	NUT 10-32 KEPS SS	7BF008	4				
34	NUT 10-32 LOCK SS	X8830	1				
35	NUT 1/4-20 LOCK NYLON INSERT	X8237	2				
36	NYLON WASHER 5" ID .75" OD X .13" THICK BLACK	X8293	2				
37	RECTIFIER 1000V 35 AMP	X1193	1				
38	SAFETY WALK TAPE 1" WIDE BLACK	X9122	1				
39	SCREW 10-24 X 1" PHIL STAINLESS STEEL	7CU001	1				
40	SCREW 10-32 X 1/2 PHIL 18-8 SS	71651A	2				
41	SCREW 10-32 X 3/4" PHIL SS	7BR005	1				
42	SCREW 10-32 X 5/8 " SS	X9118	10				
43	SCREW 1/4-20 X 1" PHIL SS	7CU003	2				
44	SPACER MOTOR	X9099	2				
45	SPRAY MANIFOLD	X9021	1				
46	SUPERIOR EDGE CLEANUNG LABEL	X9128	1				
47	WASHER #10 FLAT S/S	7CM003	1				
48	WASHER #10 INT TOOTH, LOCK SS	7CY001	2				
49	WASHER 1/2 USS FLAT 18-8 SS	7CM007	2				
50	WASHER 1/4" ID FLAT .059" THICK NYLON	72241A	6				



REV	DATE	ECN	DESCRIPTION	BY	DRWN BY:	VK	DATE CREATED:	11/8/13
08	03/13/15		SCHEMATIC UPDATE	VK				

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TRUVOX
COMMERCIAL FLOOR CARE EQUIPMENT

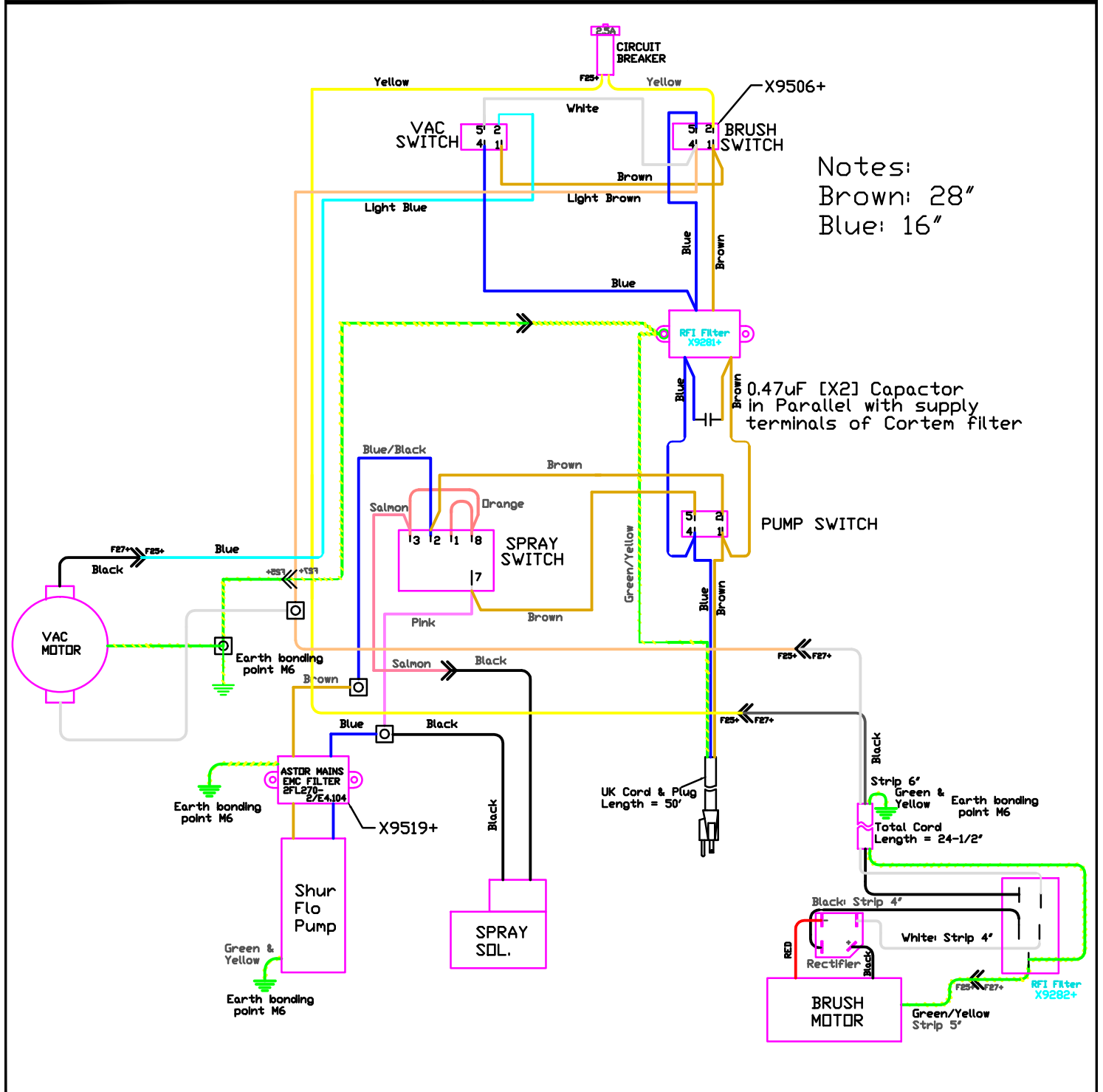
3101 Wichita Court
Fort Worth, TX 76140-1755

DESCRIPTION: SELF CONTAINED 9 GALLON BRUSH

C PART NUMBER

HM35

SCHEMATIC USED FOR THE FOLLOWING MACHINES:	HM35	-	-	-
	-	-	-	-
	-	-	-	-
	-	-	-	-



REV	DATE	ECN	DESCRIPTION	BY	Powr-Flite COMMERCIAL FLOOR CARE EQUIPMENT 3101 Wichita Court Fort Worth, TX 76140-1755			
01	7/10/09	-	Changed Wire Color	AR				
-	-	-	-	-	MATERIAL	-	FINISH	-
-	-	-	-	-	DWN	AR	DATE	8/3/08
X.X ±0.02 IN RADII X.X ±0.02 X.XX ±0.01 IN X.XX ±0.01 X.XXX ±0.005 IN COMMON CONCENTRIC TO 0.002" X.XXXX ±0.0005 IN ± 0°30' BREAK SHARP EDGES TO .010 MAX.					DESCRIPTION WIRING DIAGRAM - 230V A PART NUMBER WPF042			
					REV 01			